

# **air.lQ** Moisture Analyzer Packaged Solution



### **Features**

air.IQ simplifies the selection and installation of your moisture analyzer. Install the moisture probe, wire your power and outputs to the terminal strip, and connect your gas to the inlet fitting.

- Wall mounted NEMA 4X package
- Includes the analyzer display, moisture probe, interconnecting cable, and sample system
- Features the dew.IQ moisture analyzer
- Available with the IQ.probe or with the M Series moisture probe
- Sample system provides isolation, filtration, pressure and flow indication, pre-wired, and a clear door for easy viewing of all readings

### Applications

The standard air.IQ package is designed for moisture measurement in any inert gas application, in industrial environments classified as safe areas, where the process gas pressure is slightly positive to a maximum of 200 psig. It combines the Panametrics dew.IQ and IQ.probe with 50 years of sample system design, to deliver the moisture measurement you have come to trust.

Markets and applications served include:

- Industrial Gas
- Air Dryer / Clean Dry Air
- Plastics Drying
- Pharmaceutical
- Aerospace
- Power Generation

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### **Ordering Configuration**

air.IQ is comprised of the following items:

- DEW.IQ-3-6-1-0
- IQ.PROBE-2-R-0-0-0
- 733-1155-00

### **Application Parameters**

- Inert Gases such as air, nitrogen, SF6
- Sample Gas Pressure: 0 to 200 psig
- Sample Gas Temperature: 0 to +50 C
- Moisture Content: -110 to +20 C dew/frost point, non-condensing
- Power Requirements: 100 240 VAC @ 50 60 Hz

## dew.IQ Specifications\*

#### **European Certification**

Complies with EMC Directive 2004/108/EC and 2006/95/EC Low Voltage Directive (Installation Category II, Pollution Degree II)

#### Input

Moisture signal from an M Series probe or IQ.probe

#### **Analog Output**

Single internal isolated recorder output, internally optically isolated, 10-bit (0.1%) resolution

#### **Switch-Selectable Outputs**

0 to 2 V, 10k  $\Omega$  minimum load resistance 0 to 20 mA, 400  $\Omega$  maximum series resistance 4 to 20 mA, 400  $\Omega$  maximum series resistance User-programmable within the range of the instrument and the corresponding sensor or transmitter

#### **Alarm Relays**

One fail-safe fault relay Two standard Form C relays SPDT, rated for 3 A at 250 VAC/30 VDC Set to any level within the range of the instrument; programmable from the front panel

#### **Alarm Set Point Repeatability**

±0.2°F (±0.1°C) dew point

#### **Datalogger** 32 GB capacity with MicroSD card, 2 GB card included

**Display** 128 x 64 matrix LCD

#### **Display Functions**

Dew point temperature in °F or °C, ppmv with a constant pressure input, or sensor signals for diagnostics

#### **Power Requirements**

Universal power 100-240 VAC @ 50-60 Hz,

#### Temperature

- Operating: -20° to 60°C (-4° to 140°F)
- Storage: -40° to 70°C (-40° to 158°F)

#### Warm-Up Time

Meets specified accuracy within three minutes

## IQ.probe Specifications\*

#### **Sensor Type**

Thin-film aluminum oxide

#### **Dew/Frost Point Temperature**

Overall range capability: -110° to 60°C (-166° to 140°F) Standard: -80° to 20°C (-112° to 68°F) with data to -110°C (-166°F)

#### Calibrated Accuracy at 77°F (25°C)

- ±3.6°F (±2°C) above -148°F (-100°C)
- ±5.4°F (±3°C) below -148°F (-100°C)

#### Repeatability

- ±0.4°F (±0.2°C) above -148°F (-100°C)
- ±0.9°F (±0.5°C) below -148°F (-100°C)

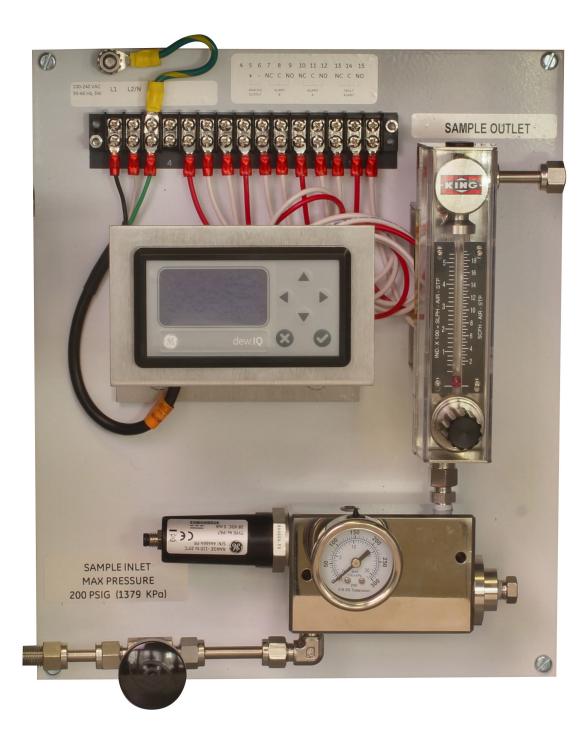
\* Refer to dew.IQ and IQ.probe data sheets for complete specification details

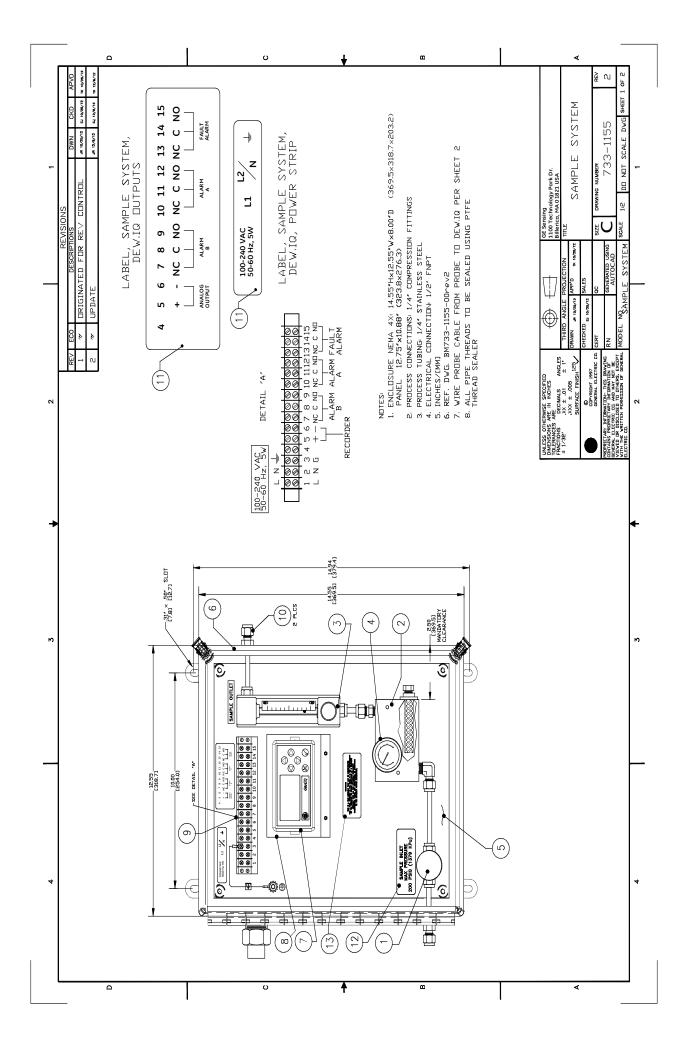
## Start-Up Procedure

- Insert moisture probe into the sample cell
- Start with the inlet valve and the valve on rotameter fully closed
- For dew points at process pressure, slowly open the inlet valve until fully open; then crack the valve on the rotameter to get flow on scale
- For dew points at atmospheric pressure, fully open the valve on the rotameter; then crack the inlet needle valve on the rotameter to get flow on scale

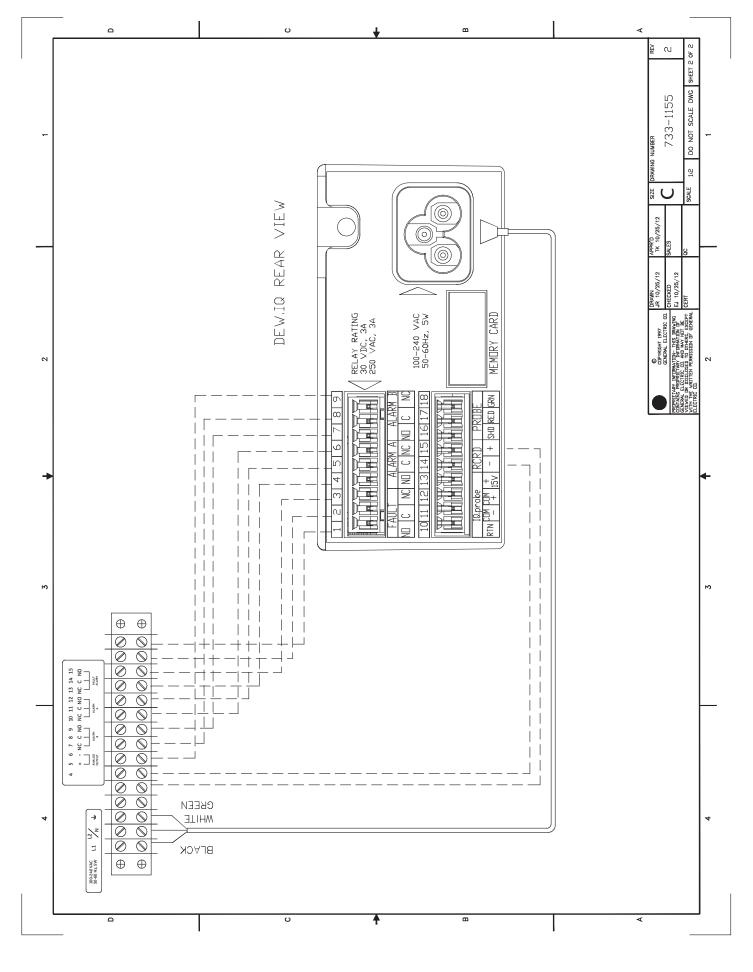
## Shut-Down Procedure

- Slowly close the inlet needle valve
- Slowly open the valve on the rotameter until the pressure on the pressure gauge is 0 psig
- Remove the moisture probe





| J11<br>Bil  |  | GE Sensing                                 |  |   | DRAWN APPROVED MODEL NO. |                                |           |  | ВМ  |  |                          |   | REV |   |  |
|-------------|--|--|--|---|--------------------------|--------------------------------|-----------|--|---|--|--------------------------|---|-----|---|--|
|             |  | 1100 Technology Po<br>Billerica, MA 01821, |  |   | JR 10/25/12              | TK 10/25/12                    |           | SAMPLE SYSTEM  | BM733-1155-00                                   |  |                          | 0 | 2   | : |  |
|             |  | USA  |  |   |                          | SAMPLE SYSTI<br>BILL OF MATERI |           |  |   |  |                          |   |     |   |  |
|             |  |  |  |   | EJ 10/25/12              |                                |           |  | SHEET 1 OF 1                                    |  |                          |   | 1   |   |  |
| DWG<br>ITEM | SALES P/N  | N PART NO.                                 |  | DESCRIPTION   |                          |                                |           |  |   |  | QTY PER ASSY (GP)<br>-01 |   |     |   |  |
| 1           |  | 255-184                                    | Needle va  | alve, 5000  | psig, 316 SS, 1/4"       | compression fittings           |           |  | 1   |  |                          |   |     |   |  |
| 2           |  | 421-1466                                   | HOUSING  | HOUSING, SS880 SAMPLE SYSTEM  |                          |                                |           |  |   |  |                          |   |     |   |  |
|             |  | 410-485                                    | CAP PLU  | CAP PLUG RED 3/4-16X1/2"  |                          |                                |           |  |   |  |                          |   |     |   |  |
|             |  | 255-165                                    | PIPE PLU   | PIPE PLUG 1/8 NPTF 316 SS   |                          |                                |           |  |   |  |                          |   |     |   |  |
|             |  | 421-1468                                   | PLUG, S  | G, SS880 SAMPLE SYSTEM  |                          |                                |           |  |   |  |                          |   |     |   |  |
|             |  | 255-160-02                                 | Connecto   | Connector 316 SS, 1/4" compression fitting, 1/8" MNPT   |                          |                                |           |  |   |  |                          |   |     |   |  |
|             | 463-002 FILTER SUPPORT CORE GAS/LIQUID   |  |  |   |                          |                                |           |  | 1   |  |                          |   |     |   |  |
|             |  | 440-023                                    | Filter eler  | Filter element, borosilicate microfiber (replacement for 440-024 filter coalescer)                                |                          |                                |           |  |   |  |                          |   |     |   |  |
|             | 410-548 O-RING 1.049ID 0.103THK VT/FKM   |  |  |   |                          |                                |           |  | 1   |  |                          |   |     |   |  |
|             |  | 255-161-02                                 | Elbow 31   | Elbow 316 SS, 1/4" compression fittings, 1/8" MNPT  |                          |                                |           |  |   |  |                          |   |     |   |  |
|             | 443-199 Flowmeter assy, 200 psig, integral inlet flow control valve 2 to 20 SCFH/54 to 540 SLPH, 1/4" compression fittings |  |  |   |                          |                                |           |  |   |  |                          |   |     |   |  |
| 3           |  | 255-161-03                                 | 3 Elbow 316 SS, 1/4" compression fittings, 1/4" MNPT |   |                          |                                |           |  |   |  |                          |   |     |   |  |
|             |  | 418-061 Bracket, Type AA, 3/4" Hole        |  |   |                          |                                |           |  | 2   |  |                          |   |     |   |  |
| 4           |  | 443-046-01                                 | 1-1/2" pre   | 1-1/2" pressure gauge, 316 SS, 1/8" NPTM center back mount, range 0-300 psig                                      |                          |                                |           |  |   |  |                          |   |     |   |  |
| 5           |  | 421-2002                                   | Assembly   | Assembly mounting and piping of sample system components onto a white-enamel painted steel plate, 12.75" x 10.88" |                          |                                |           |  |   |  |                          |   |     | 1 |  |
| 6           |  | 425-406                                    | NEMA 4X  | NEMA 4X Enclosure, Fiberglass, 14.55"H x 12.55"W x 8"D  |                          |                                |           |  |   |  |                          |   |     | 1 |  |
| 7           |  |  | Mounting   | Mounting of DEW.IQ on a sample system plate, DEW.IQ should be specified, priced and ordered as a separate item.   |                          |                                |           |  |   |  |                          |   |     |   |  |
| 8           |  | 418-200                                    | Mounting   | Mounting Bracket  |                          |                                |           |  |   |  |                          |   |     |   |  |
| 9           |  | 213-2000                                   | Terminal Strip 15 Position                           |   |                          |                                |           |  |   |  |                          |   |     |   |  |
| 9           |  | 213-2001                                   | Terminal   | Strip Cove  | Cover                    |                                |           |  |   |  |                          |   |     | 1 |  |
| 10          |  | 255-163-04                                 | Bulkhead   | Bulkhead, Union, 316 SS, 1/4" compression fittings  |                          |                                |           |  |   |  |                          |   |     |   |  |
|             |  | 442-1036                                   | 6 Label, Output                                      |   |                          |                                |           |  |   |  |                          |   |     |   |  |
| 11          |  | 442-1345                                   | Label, Power Strip                                   |   |                          |                                |           |  |   |  |                          |   |     |   |  |
| 12          |  | 442-1347                                   | Sample Ir  | Sample Inlet Label  |                          |                                |           |  |   |  |                          |   |     |   |  |
| 13          |  | 442-1355                                   | Sub Com  | Sub Component Label   |                          |                                |           |  |   |  |                          |   |     |   |  |
| 14          |  | 255-347                                    | Union, Ex  | Union, Explosionproof, conduit to conduit fitting, 1/2" NPTM TO 1/2" NPTF, CL 1, DIV 1 & 2, Grp A,B,C & D         |                          |                                |           |  |   |  | 1                        |   |     |   |  |
| 15          |  | 412-2028                                   | 1/2' Cond  | 1/2' Conduit Locknut  |                          |                                |           |  |   |  |                          |   |     |   |  |
| 16          |  | 410-516-01                                 | Gasket, F  | Gasket, PVC, Self Retaining, with steel ring, 3/8" to 1/2"  |                          |                                |           |  |   |  |                          |   |     |   |  |
| 17          |  | 413-540                                    | Spacer, Threaded, Aluminum, 6-32, 1/4"               |   |                          |                                |           |  |   |  |                          |   |     |   |  |
|             |  |  |  |   |                          |                                |           |  |   |  |                          |   |     |   |  |
|             |  |  |  |   |                          |                                |           |  |   |  |                          |   | _ 1 |   |  |
|             | ECN NO.  | DATE/APPD                                  | REV  | ECN NO.   | DATE/APPD                | REV                            | DATE/APPD | NOTES  |   |  |                          |   |     |   |  |
| 1<br>2      |  | 10/25/2012<br>12/6/2012                    |  |   |                          |                                |           | 1. REF DWG 733-1155rev2<br>2. PROCESS CONNS: 1/4" COMPRESSION FITTINGS<br>2. PROCESS TUBINO: 1/4" STAINLESS STEEL TUBINO |   |  |                          |   |     |   |  |
|             |  | 3. PROCESS TUB<br>4. ELECTRICAL C          |  |   |                          |                                |           | 3. PROCESS TUBING:   | IG: 1/4" STAINLESS STEELTUBING<br>NN: 1/2" NPTF |  |                          |   |     |   |  |



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