# - Series Co 

Accuracy: $\pm 0.5^{\circ} \mathrm{C}$ temp; $0.03 \%$ reading process
Resolution: $1^{\circ} / 0.1^{\circ} ; 10 \mu \mathrm{~V}$ process
Temperature Stability:

1) RTD: $0.04^{\circ} \mathrm{C} /{ }^{\circ} \mathrm{C}$
2) $\mathrm{TC} @ 25^{\circ} \mathrm{C}\left(77^{\circ} \mathrm{F}\right): 0.05^{\circ} \mathrm{C} /{ }^{\circ} \mathrm{C}$ - Cold

Junction Compensation
3) Process: $50 \mathrm{ppm} /{ }^{\circ} \mathrm{C}$

NMRR: 60 dB
CMRR: 120 dB
A/D Conversion: Dual slope
Reading Rate: 3 samples per second
Digital Filter: Programmable
Display: 4-digit 9-segment LED
21 mm (0.83"): i8
$10.2 \mathrm{~mm}(0.40$ "): i32, i16, i16D, i8DV
10.2 mm ( 0.40 ") and 21 mm ( $0.83^{\prime \prime}$ ):i8DH red, green and amber programmable colors for process variable, set point and temperature units
Input Types: Thermocouple, RTD, Analog Voltage, Analog Current
Thermocouple Lead Resistance:
100 ohm max
Thermocouple Type (ITS 90): J, K, T, E, R, S, B, C, N, L
RTD Input (ITS 68): 100/500/1000 ohm Pt
sensor, 2-, 3- or 4-wire; 0.00385 or
0.00392 curve

Voltage Input: 0 to $100 \mathrm{mV}, 0$ to 1 V , 0 to 10 Vdc
Input Impedance: 10 Mohm for 100 mV
1 Mohm for 1 or 10 Vdc
Current Input: 0 to 20 mA (5 ohm load)
Configuration: Single-ended
Polarity: Unipolar
Step Response: 0.7 sec for $99.9 \%$
Decimal Selection: None, 0.1 for
temperature. None, $0.1,0.01$ or 0.001 for process
Setpoint Adjustment: -1999 to 9999 counts
Span Adjustment: 0.001 to 9999 counts
Offset Adjustment: -1999 to 9999
EXCITATION
(Not included with Communication):
24 Vdc @ 25 mA (Not Available for Low
Power Option)
Universal Strain \& Process Input
(Model "iS")
Accuracy: 0.03\% reading
Resolution: $10 / 1 \mu \mathrm{~V}$
Temperature Stability: $50 \mathrm{ppm} /{ }^{\circ} \mathrm{C}$
NMRR: 60 dB
CMRR: 120 dB
A/D Conversion: Dual slope
Reading Rate: 3 samples per second
Digital Filter: Programmable
Input Types: Analog Voltage, Analog Current
Voltage Input: 0 to 100 mVdc ,
-100 mVdc to $1 \mathrm{Vdc}, 0$ to 10 Vdc
Input Impedance: 10 Mohm for 100 mV ;
1 Mohm for 1 V or 10 Vdc
Current Input: 0 to 20 mA (5 ohm load)
Linearization Points: Up to 10
Linearization Points
Configuration: Single-ended
Polarity: Unipolar
Step Response: 0.7 sec for $99.9 \%$
Decimal Selection: None, 0.1, 0.01 or 0.001

Setpoint Adjustment: -1999 to 9999 counts
Span Adjustment: 0.001 to 9999 counts
Offset Adjustment: -1999 to 9999
Excitation (optional in place of
Communication): 5 Vdc @ 40 mA ; 10Vdc@60mA

## Control

Action:Reverse (heat) or direct (cool)
Modes: Time and Amplitude Proportional Control Modes; selectable Manual or Auto PID, Proportional, Proportional with
Integral, Proportional with Derivative with
Anti-reset Windup and ON/OFF
Rate: 0 to 399.9 seconds
Reset: 0 to 3999 seconds
Cycle Time: 1 to 199 seconds; set to 0 for
ON/OFF operation
Gain: 0.5 to $100 \%$ of span;
Setpoints 1 or 2
Damping: 0000 to 0008
Soak:
00.00 to 99.59 (HH:MM), or OFF

Ramp to Setpoint:
00.00 to 99.59 (HH:MM), or OFF

Auto Tune:
Operator initiated from front panel

## Control Output 1 \& 2

Relay: 250 Vac or 30 Vdc @ 3 A
(Resistive Load); configurable for on/off,
PID and Ramp and Soak
Output 1: SPDT type, can be configured
as Alarm 1 output
Output 2: SPDT type, can be configured as Alarm 2 output
SSR: 20-265 Vac @ 0.05-0.5 A
(Resistive Load); continuous
DC Pulse: Non-Isolated;
10 Vdc @ 20 mA
Analog Output (Output 1 only):
Non-Isolated, Proportional 0 to 10 Vdc or
0 to $20 \mathrm{~mA} ; 500 \Omega \max$

## Network and Communications <br> (Optional-C24, -C4EI, -EI)

Ethernet: Standards Compliance
IEEE 802.3 10Base-T
Supported Protocols:
TCP/IP, ARP, HTTPGET
RS-232/RS-422/RS-485: selectable from menu; both ASCII and Modbus protocol selectable from menu. Programmable 300 to 19.2 K baud; complete programmable setup capability; program to transmit current display, alarm status, min/max, actual measured input value and status
RS-485: Addressable from 0 to 199
Connection: Screw terminals
Alarm 1 \& 2 (programmable)
Type: Same as Output $1 \& 2$

## Operation:

High/low, above/below, band, latch/unlatch, normally open/normally closed and process/deviation; front panel configurations
Analog Output (programmable):
Non-Isolated, Retransmission 0 to 10 Vdc or 0 to $20 \mathrm{~mA}, 500 \Omega$ max (Output 1 only). Accuracy is $\pm 1 \%$ of FS when following conditions are satisfied.

1) Input is not scaled below $1 \%$ of Input FS.
2) Analog Output is not scaled below 3\% of Output FS.

## General

Power: 90-240 Vac $\pm 10 \%, 50-400 \mathrm{~Hz}^{*}$, 110-375 Vdc, equivalent voltage
Low Voltage Power Option: $24 \mathrm{Vac}^{* *}$,
12-36 Vdc, power for i8, i8C, i16, i32;
20-36 Vdc, power for i8DH, i8DV, i16D
from qualified safety approved source

## Insulation

Power to Input/Output:
2300 Vac per 1 minute test
1500 Vac per 1 minute test
(For Low Voltage Power Option)
Power to Relays/SSR Outputs:
2300 Vac per 1 minute test
Relays/SSR to Relay/SSR Outputs:
2300 Vac per 1 minute test
RS-232/485 to Input/Outputs:
500 Vac per 1 minute test

## Environmental Conditions:

90\% RH non-condensing
All models: 0 to $55^{\circ} \mathrm{C}\left(32-131^{\circ} \mathrm{F}\right)$
i8DV, i8DH, i16D: 0 to $50^{\circ} \mathrm{C}$ (32 to $122^{\circ} \mathrm{F}$ )
for UL only

## Protection:

NEMA-4 (IP65) front bezel
Approvals: FM, UL, C-UL,
CE per EN61010-1:2001

## Dimensions

i/8 Series: $48 \mathrm{H} \times 96 \mathrm{~W} \times 127 \mathrm{~mm}$ D (1.89 x $3.78 \times 5$ ")
i/16 Series: $48 \mathrm{H} \times 48 \mathrm{~W} \times 127 \mathrm{~mm}$ D
$(1.89 \times 1.89 \times 5$ ")
i/32 Series: $25.4 \mathrm{H} \times 48 \mathrm{~W} \times 127 \mathrm{~mm}$ D
( $1.0 \times 1.89 \times 5$ ")
Panel Cutout
i/8 Series: $45 \mathrm{H} \times 92 \mathrm{~mm}$ W
(1.772" x $3.622 "$ ), $1 / 8$ DIN
i/16 Series: 45 mm (1.772") square,
1/16 DIN
i/32 Series: $22.5 \mathrm{H} \times 45 \mathrm{~mm}$ W
( 0.886 " x 1.772"), 1/32 DIN

## Weight

i/8 Series: $295 \mathrm{~g}(0.65 \mathrm{lb})$
i/16 Series: 159 g ( 0.35 lb )
i/32 Series: 127 g ( 0.28 lb )

* No CE compliance above 60 Hz
** Units can be powered safely with 24Vac power, but no certification for CE/UL are claimed


